

SUBMITTAL RECORD \_\_\_\_\_  
 JOB \_\_\_\_\_  
 LOCATION \_\_\_\_\_  
 SUBMITTED TO \_\_\_\_\_  
 SUBMITTAL PREPARED BY \_\_\_\_\_  
 APPROVED BY \_\_\_\_\_  
 DATE \_\_\_\_\_



# Submittal Form DDIF Insulation Fastener

## - WELDED FASTENERS -

**DESCRIPTION:** When liner is placed inside air conditioning or heating duct work, the movement of air could cause the insulation to delaminate. To prevent this, SMACNA Specifications call for the use of fasteners in addition to adhesive to secure the liner.

The fasteners may be of three types:

**A. ADHESIVE:** This fastener is bonded to the ductwork with an appropriate adhesive and allowed to set up. After sufficient drying time the liner is impaled on the pin and a washer added to retain the liner.

**B. MECHANICAL:** This type of fastener mechanically attaches itself to the duct work. The most popular style is a hardened nail with an attached washer. This fastener is impact driven through the liner and forms a positive mechanical grip with the metal.

**C. WELD:** This fastener forms a permanent bond to the duct work by becoming part of it as in any weld. Two styles are currently in use. The first fastener is a mechanical fastener which is driven through the liner and welded to the duct work underneath. The second fastener is a pin which is welded to the duct work prior to the insulation. The liner is then impaled (much like the adhesive fastener) over the pin and secured by a washer.

### SPECIFICATIONS

All Duro Dyne Insulation Fasteners are designed to meet SMACNA HVAC Duct Construction Standard for Mechanical Fasteners.

All steel used in Duro Dyne Insulation Fasteners meets ASTM-A591.

All dimensions used in pin length are from bottom of head or base of fastener.

**ALL PINS AND WASHERS ARE ZINC PLATED CRS UNLESS OTHERWISE STATED.**

## - MECHANICAL FASTENERS -

### TBG Tripod Bangers®

Pin: .136" Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015"



Item#	Bulk#	Code/Bulk Code	Approx. Length		Use
			Before Setting	After Setting	
26129	26133	TBG12/TBGB12	.475	.375	1/2" insulation
26130	26134	TBG100/TBGB100	.625	.525	1" 1-2# density
26135	26136	TBG10H/TBGB10H	.750	.650	1" 3# density
26138	26137	TBG1VH/TBGB1VH	.900	.800	1" 4-6# density
26181	26183	TBG118/TBGB118	1.250	1.150	1 1/2" 1 1/2# density

### BGT Bangers®

Pin: .136" Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015"



Item#	Bulk#	Code/Bulk Code	Approx. Length		Use
			Before Setting	After Setting	
26033	26095	BGT12/BGB12	.475	.375	1/2" insulation
26044	26096	BGT100/BGB100	.625	.525	1" 1-2# density

## - SPOTTER PINS -

### PN Pins

Pin Diameter: 14 Gauge Galvanized



Item#	Bulk#	Code/Bulk Code	Approx Pin Length		Use
			Before Setting	After Setting	
26001	26005	PN34/PNB34	.75		1/2" insulation
26002	26006	PN114/PNB114	1.25		1" insulation
26003	26007	PN200/PNB200	2.0		1 1/2"- 2" insulation
26004	26008	PN250/PNB250	2.5		2"- 3" insulation

### LN Pins

Pin Diameter: 16 Gauge Galvanized



Item#	Bulk#	Code/Bulk Code	Approx Pin Length		Use
			Before Setting	After Setting	
26149	26153	LN34/LNB34	.75		1/2" insulation
26148	26154	LN150/LNB150	1.5		1" insulation
26147	26155	LN250/LNB250	2.5		1 1/2"- 2" insulation
26150	n/a	LN350	3.5		2"- 3" insulation
26151	n/a	LN450	4.5		3"- 4" insulation
26152	n/a	LN550	5.5		4"- 5" insulation

### SSP Gold Seal Pins

Pin: .130 Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015" - .017"  
 Washer Adhesive: Petaflex Pressure Sensitive Adhesive



Item#	Bulk#	Code/Bulk Code	Nominal Length		Use
			After Setting	Before Setting	
26197	26297	SSP12/SSPB12	.365		1/2" insulation
26194	26294	SSP34/SSPB34	.531		1" 1-2# density
26195	26295	SSP100/SSPB100	.781		1" 2-3# density
26196	26296	SSP200/SSPB200	1.78		2" insulation
26198	26298	SSP38/t	.250		3/8" insulation
26199	26293	SSP1F/SSPB1F	.905		1" Foam Insulation
n/a	26300	SSPB150	1.365		1.5" insulation
n/a	26299	SSPB118	1.000		2-3# density

### CP Rib Pins®

Pin: .15" Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015" - .017"



Item#	Bulk#	Code/Bulk Code	Nominal Length		Use
			After Setting	Before Setting	
26023	26028	CP12/CPB12	.365		1/2" insulation
26024	26029	CP34/CPB34	.531		1" 1-2# density
26025	26030	CP100/CPB100	.781		1" 2-3# density
26032	26035	CP118/CPB118	1.000		1" 3# + density
26026	26031	CP150/CPB150	1.365		1 1/2" insulation
26027	26038	CP200/CPB200	1.781		2" insulation
26140	26132	CP218/CPB218	2.00		2" insulation

### FTC Econo Pins

Pin: .130" Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015" - .017"



Item#	Code	Nominal Length		Use
		After Setting	Before Setting	
26072	FTC12	.365		1/2" insulation
26073	FTC34	.531		1" 1-2# density
26074	FTC100	.781		1" 2-3# density
26131	FTC118	1.000		1" 3# density
26226	FTC150	1.365		1 1/2" insulation
26227	FTC200	1.781		2" insulation

### BDEP Aerodynamic Target® Washer Weld Pins

Pin: .130" Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015" - .017"



Item#	Code	Nominal Length		Use
		After Setting	Before Setting	
26220	BDEP12	.365		1/2" insulation
26221	BDEP34	.531		1" 1-2# density
26222	BDEP100	.781		1" 2-3# density
26217	BDEP118	1.000		1" 3# density
26218	BDEP150	1.365		1 1/2" insulation
26219	BDEP200	1.781		2" insulation
26216	BDEP218	2.00		2" insulation

### CTC Sloped® Washer Weld Pins

Pin: .130" Diameter  
 Washer: Diameter - 1.0"  
 Thickness: -.015" - .017"



Item#	Code	Nominal Length		Use
		After Setting	Before Setting	
26228	CTC12	.365		1/2" insulation
26229	CTC34	.531		1" 1-2# density
26230	CTC100	.781		1" 2-3# density
26231	CTC118	1.000		1" 3# density
26232	CTC150	1.365		1 1/2" insulation
26233	CTC200	1.781		2" insulation

## - ADHESIVE FASTENERS -

### SAH

Self Adhesive Hangers with Washer

Pin: min. 12 Gauge Zinc Plated

Base dimension: 2" x 2" galvanized 28 Gauge steel

Adhesive: Polyethylene foam impregnated with rubber based adhesive.



Item#	Bulk#	Code/Bulk Code	Approx Length	Use
26067	26036	SAH34/SAHB34	.75	1/2" insulation
26068	26037	SAH114/SAHB114	1.25	1" insulation
26069	26040	SAH134/SAHB134	1.75	1 1/2" - 1 1/2# density
26070	26041	SAH200/SAHB200	2.00	1 1/2" - 2# + density
26071	26047	SAH250/SAHB250	2.5	2" insulation
n/a	26126	SAH350/SAHB350	3.5	3" insulation

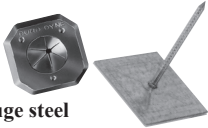
### STIK-TAC™

Self Adhesive Hangers with Washer

Pin: min. 12 Gauge Zinc Chromate

Base dimension: 1 3/8" x 1 3/8" galvanized 28 Gauge steel

Adhesive: Polyethylene foam impregnated with rubber based adhesive.



Item#	Code	Approx Length	Use
26192	STK134B	1.75	1 1/2" - 1 1/2# density
26193	STK250B	2.5	2" insulation

### FLIP-STIX®

Self Adhesive Hangers with Washer

Galvanized - 24 Gauge

Aluminum - .032 nominal Type 5052-H34

Stainless Steel - 24 Gauge Type 301

Adhesive: Polyethylene foam impregnated with rubber base adhesive.



Item#	Code	Approx Length	Use
26055	FSG-250 Galvanized	2.5	1/2" to 2" insulation
26056	FSA-250 Aluminum	2.5	1/2" to 2" insulation
26057	FSS-250 Stainless Steel	2.5	1/2" to 2" insulation
26061	FSG-E Galvanized Extension	5.752	1/2" to 5" insulation
26054	FSA-E Aluminum Extension	5.75	2 1/2" to 5" insulation
26063	FSS-E Stainless Steel Extension	5.75	2 1/2" to 5" insulation

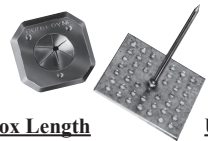
### PBH

Perforated Base Adhesive Hangers with Washer

Pin: min. 12 Gauge Zinc Plated

Base dimension: 2" x 2" 28 Gauge Galvanized.

Item#	Bulk#	Code/Bulk Code	Approx Length	Use
26075	26097	PBH34/PBHB34	.75	1/2" insulation
26076	26098	PBH114/PBHB114	1.25	1" insulation
26077	26099	PBH134/PBHB134	1.75	1 1/2" - 1 1/2# density
26078	26100	PBH200/PBHB200	2.00	1 1/2" - 2# + density
26079	26101	PBH250/PBHB250	2.5	2" insulation
n/a	26128	n/a/PBHB350	3.5	3" insulation

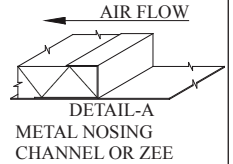


## - WASHERS FOR SPOTTER PINS -

Item#	Bulk#	Code/Bulk Code	Area
26017	26019	PC1/PCB1 - for use w/PN (30 gauge galvanized)	1 1/4" x 1 1/4"
26145	26146	LC1/LCB1 - for use w/LN (30 gauge galvanized)	1 1/4" x 1 1/4"
26141	26142	LC2/LCB2 - for use w/LN (30 gauge galvanized)	1 1/4" x 1 1/4"
26115	26093	LPC-1/LPC-1B - for use w/SAH, PBH & Stick-Tac	1 1/4" x 1 1/4"
26051	n/a	FSW-A for use w/Flipstix (aluminum)	1 1/4" x 1 1/4"
26050	n/a	FSW-G for use w/Flipstix (galvanized)	1 1/4" x 1 1/4"
26052	n/a	FSW-S for use w/Flipstix (stainless)	1 1/4" x 1 1/4"

## - DUCT LINER INSTALLATION -

METAL NOSING MUST BE USED WHEREVER LINER IS PRECEDED BY UNLINED METAL; OTHERWISE WHEN VELOCITY EXCEEDS 4000 FPM (20.3 MPS) USE METAL NOSING ON EVERY LEADING EDGE. NOSING MAY BE FORMED ON DUCT OR BE CHANNEL OR ZEE ATTACHED BY SCREWS, RIVETS OR WELDS.

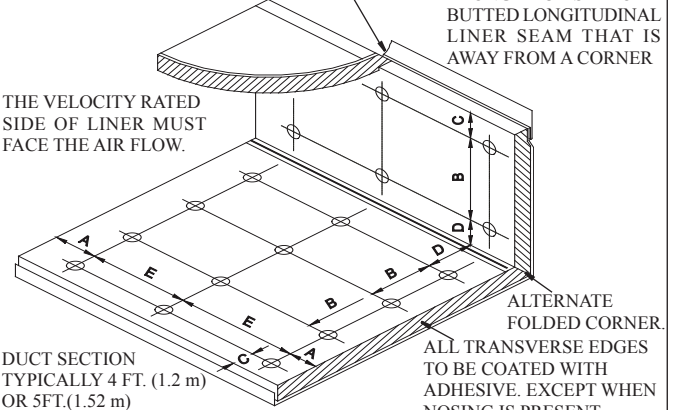


INTERIOR WIDTH OF 8" (200 mm) AND LESS DOES NOT REQUIRE PINS

LAPPED AND BUTTED CORNER.

PLACE PINS 3" (76 mm) ALONG EACH SIDE OF A BUTTED LONGITUDINAL LINER SEAM THAT IS AWAY FROM A CORNER

THE VELOCITY RATED SIDE OF LINER MUST FACE THE AIR FLOW.



DUCT SECTION TYPICALLY 4 FT. (1.2 m) OR 5 FT. (1.52 m)

ALL TRANSVERSE EDGES TO BE COATED WITH ADHESIVE. EXCEPT WHEN NOSING IS PRESENT.

MAXIMUM SPACING FOR FASTENERS. ACTUAL INTERVALS ARE APPROXIMATE

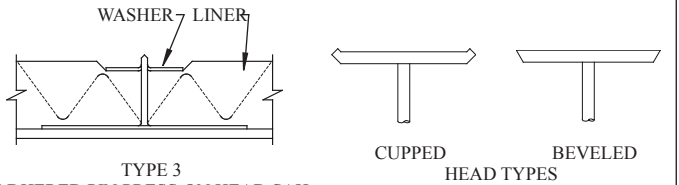
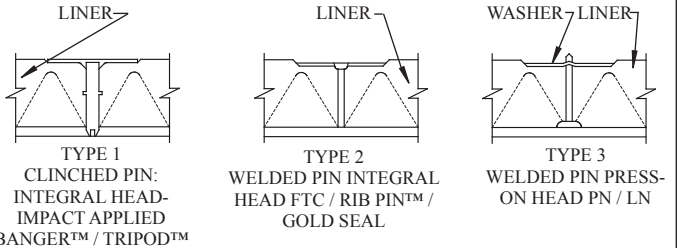
"A" PIN ROW MAY BE OMITTED WHEN METAL NOSING IS USED. "E" THEN STARTS FROM THE NOSING.

LINER ADHERED TO THE DUCT WITH 90% MIN. AREA COVERAGE OF ADHESIVE

Velocity*	Dimensions				
	A	B	C	D	E
0-2500 FPM (0-12.7 MPS)	3"	12"	4"	6"	18"
	(76.2)	(305)	(102)	(152)	(457)
2501-6000 FPM (12.7-30.5 MPS)	3"	6"	4"	6"	16"
	(76.2)	(152)	(102)	(152)	(406)

\*UNLESS A LOWER LEVEL IS SET BY MANUFACTURER OR LISTING AGENCY

## - LINER FASTENERS -



TYPE 3 ADHERED PIN PRESS-ON HEAD SAH / PBH / STK / FLIPTIX

INSTALLED PINS AND WASHERS SHALL NOT COMPRESS LINER MORE THAN THE CORRECT LENGTH SPECIFIED FOR THE LINER THICKNESS USED.

## SUGGESTED SPECIFICATIONS

All duct liner shall be secured to the duct work in accordance with SMACNA HVAC Duct Construction Standards. Fasteners shall be \_\_\_\_\_ (mechanical, adhesive, weld) type Fastener Code \_\_\_\_\_ as manufactured by Duro Dyne Corporation, Bay Shore, N.Y. Washers, when necessary, shall be the steel type 30 gauge galvanized Code (PC1, LC1, LC2, LPC-1, FSW-G) as manufactured by Duro Dyne Corporation, Bay Shore, N.Y.

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