



Hercules
INDUSTRIES

COMMERCIAL FABRICATION DIVISION

www.herculesindustries.com

5050 Florence St. Denver Colorado 80238

Tel. 303 388-899 Fax. 303 388-8301

Toll Free. 1 800 870-4305

(PROJECT NAME)

Hercules Industries Submittal Package

Table of Contents

1. Spiral Pipe

Project Location	
Architect	
Engineer	
Contractor	
Date	





COMMERCIAL FABRICATION DIVISION

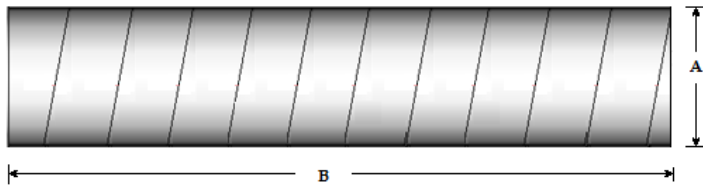
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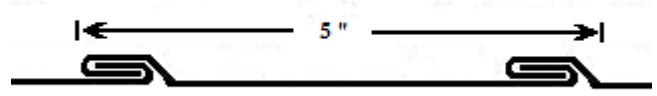
Spiral Pipe Single Wall



Plain Spiral pipe

A: Diameter

B: Length



4-Ply Spiral Seam Cross Section

Spiral Pipe Standard Sizes and Gauges

Thickness	26 Gauge	24 Gauge	22 Gauge	20 Gauge	18 Gauge	16 Gauge
Diameter	4" to 14"	16" to 26"	28" to 36"	38" to 50"	52" to 60"	60" to 66"

	Spiral Pipe Range	Material	Thickness Range	ASTM	Type	Lockseam
	4" to 66"	Galvanized	0.018-0.063 (26-16 Gauge)	A-653	G-90	4-Ply Spiral Lockseam
<input checked="" type="checkbox"/>	4" to 66"	Galvanneal	0.018-0.063 (26-16 Gauge)	A-653	A-40	4-Ply Spiral Lockseam
	4" to 66"	PCD	0.018-0.063 (26-16 Gauge)	A-653	4X4, 4X4	4-Ply Spiral Lockseam
	4" to 66"	Aluminum	0.040-0.050	B-316	3003 H-14	4-Ply Spiral Lockseam
	4" to 66"	Stainless Steel	0.023-0.036 (24-22 Gauge)	A-420	304	4-Ply Spiral Lockseam

Spiral Pipe Additional Options Available On Request

- Spiracoustics** 1" 1.5" 2" (Liner thickness) *** 8" Round minimum OD ***
 Double Wall Solid Galvanized Inner Perforated Galvanized 22 gauge Inner
 Corrugated

* All gauges and reinforcements are in compliance with 2005 SMACNA standards for duct fabrication.

