



INSTA-TACK

Rapid-Tacking, Solvent-Based Insulation Adhesive

INSTA-TACK is an instant-tack, solvent-based insulation adhesive engineered for **spray booth** applications in **high-humidity** environments. INSTA-TACK is used when the duct section is stored vertically or horizontally before pinning. INSTA-TACK's exceptional coverage and fast tack provides reduced labor and lower application cost.


INSTA-TACK PART NUMBERS

1 Case w/ (4) 1-Gallon Pails (Red)	308591
1-5-Gallon Pail (Red)	308592
1-55-Gallon Drum (Red)	308593

TECHNICAL DATA

Color	Red (wet), Clear (dry)
Consistency	Low-viscosity liquid
Base	Synthetic polymers and resins
Solvent	Aliphatic
Weight per Gallon	6.5 lbs
Solids Content	33%
Viscosity	200 cps
Coverage	500-700 sq ft per gallon
Tack Time	Immediate
Open Time	Approximately 15 minutes
Service Temperature	-20°F to 200°F
Water Resistance	Excellent
Mildew Resistance	Excellent
VOC	543 g/l
Packaging	1-gal pail, 5-gal pails; 55-gal drum
Freeze/Thaw Stability	Passed 5 cycles

APPROVALS

	UNDERWRITERS LABORATORIES, INC.®
	CLASSIFIED ADHESIVE
	Surface Burning Characteristics 294U
	*Applied to inorganic reinforced cement board
FLAME SPREAD	0
SMOKE DEVELOPED	0
*Tested as applied in two 3"-wide strips 8" on center at a coverage of 750 sq ft/gal. Flash point of finished adhesive, closed cup; less than -10°C.	

STORAGE

Temperature	Below 90°F (32°C)
Shelf Life	One year (unopened)
Flammability	Extremely flammable. Store according to code.

APPLICATION

Temperature	35°F to 110°F (1.7°C to 44°C)
Method	For use in high-humidity areas where a strong, quick tack is desired. INSTA-TACK may be brush- or roller-applied to secure insulation to the substrate. Apply according to SMACNA specifications and local codes.
Preparation	Surface must be dry and free of dirt, oil, moisture and grease.
Clean Up	UN-TACK, solvent or mineral spirits (Use safe handling practices.)

PRECAUTIONS

EXTREMELY FLAMMABLE LIQUID AND VAPOR.

Keep away from sparks and open flame. May cause flash fire. Vapors are heavier than air and may travel to a distant ignition source. Contains heptane solvents. Harmful if swallowed or inhaled. May cause eye irritation. Keep out of the reach of children. Review Material Safety Data Sheet for complete safety information prior to use.

For industrial professional use only.

